

TOYOTA

20R ENGINE

REPAIR MANUAL



TOYOTA MOTOR SALES CO., LTD.

FOREWORD

This manual describes the repair procedures for the 20R engine equipped on the TOYOTA CELICA, CORONA and PICKUP. It also provides complete information on the maintenance and service of this engine.

For service of emission control devices, refer to the following Emission Control Repair Manuals:

<i>No. 98117</i>	<i>1975 Model Year</i>
<i>No. 98135</i>	<i>1976 Model Year</i>
<i>No. 98159</i>	<i>1977 Model Year</i>

For service specifications of 1976 and 1977 model year vehicles, refer to the Service Specification Manuals No. 98137 and 98161 respectively.

All information contained in this manual is the most up-to-date at the time of publication, and we reserve the right to make any changes without further notice.

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