

GENERAL

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GENERAL REPAIR INSTRUCTIONS

1. Use fender, seat, and floor covers to keep the car clean and prevent damage.
2. During disassembly, keep parts in order to facilitate reassembly.
3. Before performing electrical work, disconnect the cable from the battery terminal.
4. Always replace cotter pins, gaskets and O rings with new ones.
5. When necessary, use a sealer on gaskets to prevent leaks.
6. Carefully observe all specifications for bolt tightening torques. Always use a torque wrench.
7. Use genuine Toyota parts.
8. When replacing fuses, be sure the new fuse is the correct amperage rating. **DO NOT** exceed the fuse amp rating or use one of a lower rating.
9. If the vehicle is to be jacked up only at the front or rear end, be sure to block the wheels in order to ensure safety.
10. After the vehicle is jacked up, be sure to support it on stands. It is extremely dangerous to do any work on the vehicle raised on a jack alone, even for a small job that can be finished quickly.
11. Use of a special service tool (SST) may be required, depending on the nature of the repair. Be sure to use SST where specified and follow the proper work procedure. A list of SST can be found at the back of this manual.

ABBREVIATIONS USED IN TOYOTA REPAIR MANUALS

For convenience, the following codes are used in Toyota repair manuals.

Abbreviation	Term	Abbreviation	Term
A/T	Automatic Transmission	O/S	Oversize
BDC	Bottom Dead Center	RH	Right-hand
BTDC	Before Top Dead Center	RHD	Right-hand Drive
EX	Exhaust	SST	Special Service Tool
IN	Intake	STD	Standard
LH	Left-hand	T	Tightening Torque
LHD	Left-hand Drive	TDC	Top Dead Center
MP	Multipurpose	U/S	Undersize
M/T	Manual Transmission	W/	With
OPT	Option	W/O	Without

SYMBOLS

The following symbols have been adopted for simplicity and quick recognition.



REMOVE or DIASSEMBLE



INSTALL or ASSEMBLE



INSPECT



MEASURE



TIGHTEN



CLEAN



IMPORTANT