

TOYOTA

K SERIES **ENGINE**

REPAIR MANUAL

Feb., 1981

INCLUDES

2K, 3K-C, 3K-H, 4K & 4K-C

 **TOYOTA MOTOR SALES CO., LTD.**

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FOREWORD

This repair manual has been prepared to provide information covering general service repair for the 2K, 3K-C, 3K-H, 4K & 4K-C engine equipped on the TOYOTA 1000, STARLET, COROLLA, LITEACE and BUV.

Applicable models:

KP36, 60, 61, 62 series

KE70 series

KM20 series

KF20 series

For instructions on how to use this manual, please refer to page 1—4.

Specifications contained herein are based on the January, 1981 production models. For specifications on other models, please refer to the respective Service Specification Manual.

Also for vehicles equipped with an emission control device, please refer to the Emission Control Repair Manual.

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